## DENNISON, SCHULTZ & MACDONALD SUITE 103 1727 KING STREET ALEXANDRIA, VIRGINIA 22314-2700

## IN THE SPECIFICATION:

Page 1, line 4, insert:

This application is a filing under 35 USC 371 of PCT/EP2003/006644, filed June 24, 2003.

Page 4, lines 6-7:

1) weighing in the components according to one of the claims 1 to 6;

lines 22-23:

b. placing the fire-clay plates in a furnace (e.g. electric furnace) heated to about  $850-1000\,^{\circ}\text{C}$ , and preferably 960°C,

line 24:

c. removing the plates from the furnace after about 30-60 minutes, preferably 40 minutes,